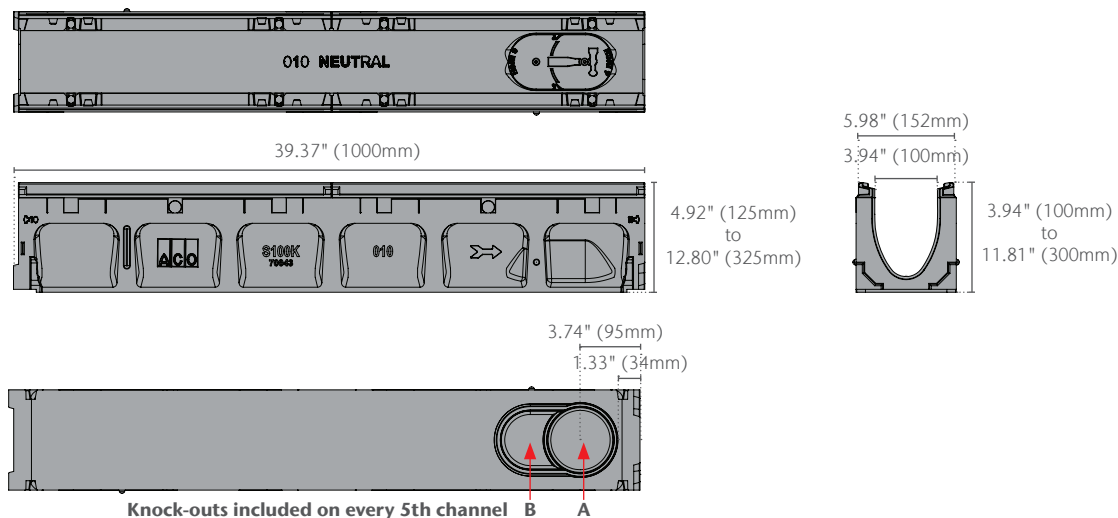


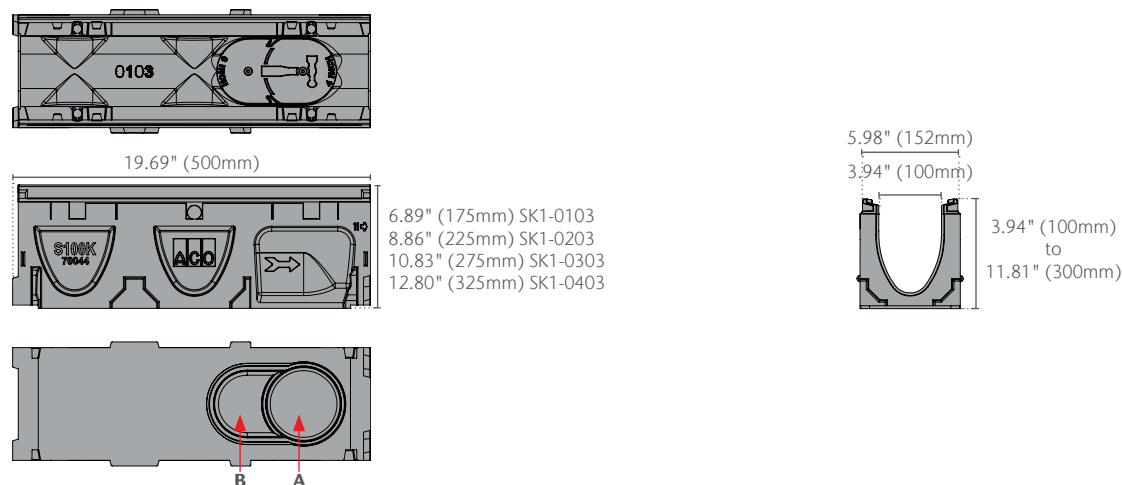
S100K Iron Edged Channels Spec Sheet



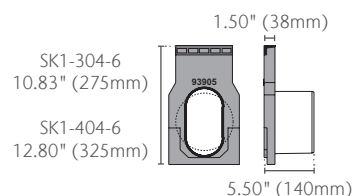
One Meter Channel



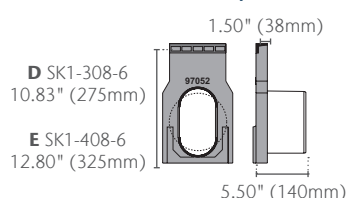
Half Meter Channel



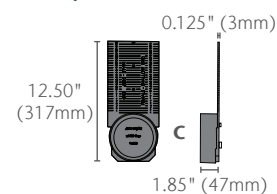
6" Oval Inlet Cap



6" Oval Outlet Cap



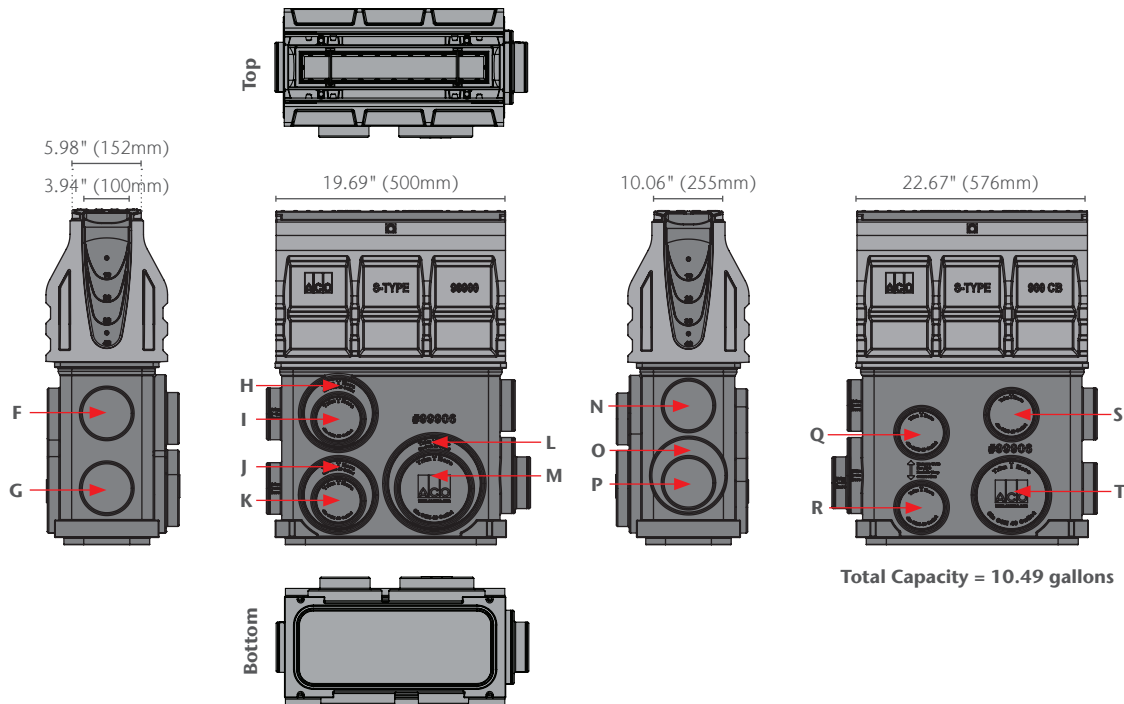
End Caps



S100K Iron Edged Channels Spec Sheet



Type 901D Inline Catch Basin



Outlet	Product	Outlet Size (Sch. 40)	Invert Depth in (mm)	GPM	CFS
A	Bottom outlet - SK1-00	4" round	3.94 (100)	108	0.24
A	Bottom outlet - SK1-40	4" round	11.81 (300)	187	0.42
B	Bottom outlet - SK1-00	6" oval	3.94 (100)	177	0.39
B	Bottom outlet - SK1-40	6" oval	11.81 (300)	306	0.68
C	End outlet - SK1-20	4" round	7.87 (200)	132	0.29
C	End outlet - SK1-40	4" round	11.81 (300)	171	0.38
D	SK1-308-6 6" outlet cap	6" oval	9.84 (250)	233	0.52
E	SK1-408-6 6" outlet cap	6" oval	11.81 (300)	264	0.59
F	Type SK1-901D	4" round	19.87 (505)	230	0.51
G	Type SK1-901D	4" round	26.37 (670)	268	0.6
H	Type SK1-901D	6" round	20.65 (525)	514	1.15
I	Type SK1-901D	4" round	20.11 (511)	231	0.51
J	Type SK1-901D	6" round	27.79 (705)	611	1.36
K	Type SK1-901D	4" round	27.22 (691)	272	0.61
L	Type SK1-901D	8" round	27.79 (705)	1065	2.37
M	Type SK1-901D	6" round	27.22 (691)	601	1.34
N	Type SK1-901D	4" round	19.16 (487)	226	0.5
O	Type SK1-901D	6" round	26.29 (668)	593	1.32
P	Type SK1-901D	4" round	25.87 (657)	266	0.59
Q	Type SK1-901D	4" round	21.30 (541)	239	0.53
R	Type SK1-901D	4" round	27.29 (693)	276	0.62
S	Type SK1-901D	4" round	19.73 (501)	228	0.51
T	Type SK1-901D	6" round	27.79 (706)	610	1.36

Note:

These are the pipe flow rates at the specified outlet, NOT channel flow rates.

Catch basin flow rates are without trash bucket - using trash bucket reduces flow.

S100K Iron Edged Channels Spec Sheet



Description	Part No.	Invert in ² (mm ²)	Weight lbs.
SK1-00 Constant depth channel - 39.37" (1m)¹	67041	3.94 (100)	48.1
SK1-1 Sloped channel - 39.37" (1m)	67001	4.13 (105)	48.1
SK1-2 Sloped channel - 39.37" (1m)	67002	4.33 (110)	49.1
SK1-3 Sloped channel - 39.37" (1m)	67003	4.53 (115)	50.1
SK1-4 Sloped channel - 39.37" (1m)	67004	4.72 (120)	51.1
SK1-5 Sloped channel - 39.37" (1m) ¹	67005	4.92 (125)	52.1
SK1-6 Sloped channel - 39.37" (1m)	67006	5.12 (130)	53.1
SK1-7 Sloped channel - 39.37" (1m)	67007	5.31 (135)	54.1
SK1-8 Sloped channel - 39.37" (1m)	67008	5.51 (140)	55.1
SK1-9 Sloped channel - 39.37" (1m)	67009	5.71 (145)	56.1
SK1-10 Sloped channel - 39.37" (1m) ¹	67010	5.91 (150)	57.1
SK1-010 Constant depth channel - 39.37" (1m)¹	67043	5.91 (150)	57.1
SK1-0103 Constant depth channel - 19.69" (0.5m) ¹	67044	5.91 (150)	29.4
SK1-11 Sloped channel - 39.37" (1m)	67011	6.1 (155)	58.1
SK1-12 Sloped channel - 39.37" (1m)	67012	6.30 (160)	59.1
SK1-13 Sloped channel - 39.37" (1m)	67013	6.50 (165)	60.1
SK1-14 Sloped channel - 39.37" (1m)	67014	6.69 (170)	61.1
SK1-15 Sloped channel - 39.37" (1m) ¹	67015	6.89 (175)	62.1
SK1-16 Sloped channel - 39.37" (1m)	67016	7.09 (180)	63.1
SK1-17 Sloped channel - 39.37" (1m)	67017	7.28 (185)	64.1
SK1-18 Sloped channel - 39.37" (1m)	67018	7.48 (190)	65.1
SK1-19 Sloped channel - 39.37" (1m)	67019	7.68 (195)	66.1
SK1-20 Sloped channel - 39.37" (1m) ¹	67020	7.87 (200)	67.1
SK1-020 Constant depth channel - 39.37" (1m)¹	67045	7.87 (200)	67.1
SK1-0203 Constant depth channel - 19.69" (0.5m) ¹	67046	7.87 (200)	33.9
SK1-21 Sloped channel - 39.37" (1m)	67021	8.07 (205)	68.1
SK1-22 Sloped channel - 39.37" (1m)	67022	8.27 (210)	69.1
SK1-23 Sloped channel - 39.37" (1m)	67023	8.46 (215)	70.0
SK1-24 Sloped channel - 39.37" (1m)	67024	8.66 (220)	71.0
SK1-25 Sloped channel - 39.37" (1m) ¹	67025	8.86 (225)	72.0
SK1-26 Sloped channel - 39.37" (1m)	67026	9.06 (230)	73.0
SK1-27 Sloped channel - 39.37" (1m)	67027	9.25 (235)	74.0
SK1-28 Sloped channel - 39.37" (1m)	67028	9.45 (240)	75.0
SK1-29 Sloped channel - 39.37" (1m)	67029	9.65 (245)	76.0
SK1-30 Sloped channel - 39.37" (1m) ¹	67030	9.84 (250)	77.0
SK1-030 Constant depth channel - 39.37" (1m)¹	67047	9.84 (250)	77.0
SK1-0303 Constant depth channel - 19.69" (0.5m) ¹	67048	9.84 (250)	38.4
SK1-31 Sloped channel - 39.37" (1m)	67031	10.04 (255)	78.0
SK1-32 Sloped channel - 39.37" (1m)	67032	10.24 (260)	79.0
SK1-33 Sloped channel - 39.37" (1m)	67033	10.43 (265)	80.0
SK1-34 Sloped channel - 39.37" (1m)	67034	10.63 (270)	81.0
SK1-35 Sloped channel - 39.37" (1m) ¹	67035	10.83 (275)	82.0
SK1-36 Sloped channel - 39.37" (1m)	67036	11.02 (280)	83.0
SK1-37 Sloped channel - 39.37" (1m)	67037	11.22 (285)	84.0
SK1-38 Sloped channel - 39.37" (1m)	67038	11.42 (290)	85.0
SK1-39 Sloped channel - 39.37" (1m)	67039	11.61 (295)	86.0
SK1-40 Sloped channel - 39.37" (1m) ¹	67040	11.81 (300)	87.0
SK1-040 Constant depth channel - 39.37" (1m)¹	67049	11.81 (300)	87.0
SK1-0403 Constant depth channel - 19.69" (0.5m) ¹	67050	11.81 (300)	43.0
SK1-901D In-line catch basin - 19.69" (0.5m) ³	67051	28.23 (717)	86.0
SK1-621D catch basin - 19.69" (0.5m) ³	67053	28.86 (733)	75.7
SK1-631D catch basin - 19.69" (0.5m) ⁴	67054	40.86 (1038)	85.7

Description	Part No.	Invert in ² (mm ²)	Weight lbs.
Series 600 optional riser	99902	-	10.0
Foul air trap - fits both 900 & 600 basins	90854	-	1.2
SK1-304-6 6" Inlet Cap	96861	9.84 (250)	6.2
SK1-308-6 6" Outlet Cap	96862	9.84 (250)	6.0
SK1-404-6 6" Inlet Cap	96863	11.81 (300)	7.2
SK1-408-6 6" Outlet Cap	96864	11.81 (300)	7.0
SK1-Universal end cap	96824	11.81 (300)	0.4
Debris strainer for 4" bottom knockout	93488	-	0.2
4" Oval to 6" round outlet adaptor	95140	-	1.1
4" Installation device	97477	-	2.8
Grate removal tool	01318	-	0.3
SK1 Ductile Iron Slotted Grate ⁶	96082	-	12.3
SK1 Ductile Iron Longitudinal Grate ⁶	96096	-	13.6
SK1 Ductile Iron 4-Bolt Grate	99590	-	10.8

1. This channel offers bottom knockout feature; 4" round/6" oval.
2. Inverts shown are male end; for female invert depth subtract 5mm (≈0.2") from male invert (except neutral channels where it will be same as male invert). To calculate overall channel depth add 25.4mm (≈1") to invert depth.
3. Catch basin assembly includes polymer concrete top, PowerLok grate, trash bucket and plastic base.
4. Catch basin assembly includes polymer concrete top, PowerLok grate, deep trash bucket, plastic riser and plastic base.
5. Water intake per meter channel is 50.4 in² (325.16 cm²)
6. See 4" width ductile iron grate specification info for grate details.

S100K Iron Edged Channels Spec Sheet



Specification Summary

General

The surface drainage system shall be ACO Drain PowerDrain S100K as manufactured by ACO, Inc. or equal approved.
(Add appropriate grate - see grate spec information).

Installation

The trench drain system shall be installed in accordance with the manufacturer's installation instructions and recommendations.

Materials

The trench system bodies shall be manufactured from polyester polymer concrete with minimum properties as follows:

- Compressive strength: 14,000 psi
- Flexural strength: 4,000 psi
- Water absorption 0.07%
- Frost-proof
- Salt-proof
- Dilute acid and alkali-resistant

The nominal clear opening shall be 4" (100 mm) with overall width of 6.30" (160 mm). Pre-cast units shall be manufactured with either an invert slope of 0.5% or with neutral invert and have a wall thickness of at least 0.67" (16 mm). Each unit will feature a partial radius in the trench bottom and a male to female interconnecting end profile. Units shall have horizontal cast in anchoring keys on the outside wall to ensure maximum mechanical bond to the surrounding bedding material and pavement surface. The ductile iron edge rail will be integrally cast in by the manufacturer to ensure maximum homogeneity between polymer concrete body and edge rail. Each edge rail shall be at least 1/4" (6 mm) thick.

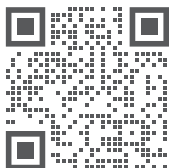


EN1433 Load Class F
202,328 lbs – 4,177 psi

ACO, Inc.

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